# bources and origins

#### **Environmental impacts**

Traditional paints and finishes can have harmful effects on the environment. Oil or solvent based products offer long lasting finishes, but contain high levels of VOCs -**Volatile Organic Compounds** 

#### Thinning forests

Managed forests contain trees of different ages When trees are finally felled they are replaced with new seedlings. Young trees are thinned at around five years old,

#### Felling

A tree is 'felled' when it is cut down Traditionally this was done using a hand axe or long saw. Modern felling is done using a chainsaw or agricultural logging machinery that can fell a tree, de-branch it and cut

#### **Product Mileage**

How much mileage might wood take from tree to end user

#### **Timber Conversion**

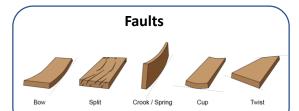
Felled trees are cut into manageable lengths to be converted into timber planks and boards. Timber is supplied in two main finishes: rough sawn or planed all round (PAR)

#### **Green Timber**

Newly felled unseasoned trees are known as 'green'. Green timber is very wet, with more than 50% moisture content. Green timber can be more difficult to work with for interior applications

#### Seasoning

Seasoning timber reduces its moisture content The two methods of seasoning are air or kiln drying



#### **Timber Provenance**

Timber provenance is regulated by bodies such as: FSC® (Forest Stewardship Council®) PEFC<sup>TM</sup> (Programme for the **Endorsement of Forest** Certification)

#### **Manufactured boards**

Manufactured boards come in large sheets, often made from waste or recycled wood and adhesives. Manufactured boards are usually produced using lamination or compression techniques

#### **Laminated boards**

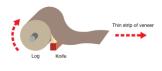
Lamination is the technique of layering materials using heat, pressure and adhesives Veneers (thin layers) are layered with the grain direction of each layer at 90° to each other

#### Compression

Compression uses adhesives, heat and pressure to combine shreds, chips or pulp to produce a larger board

#### Rotational Veneer production

Veneer can be made by rotating a tree trunk on a large industrial machine similar to a wood lathe



# WORKING WITH TIMBERS

#### **PAR and Rough Sawn**

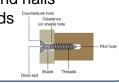
Planks and boards are stocked with different finishes: planed all round, and rough sawn

#### Moulding

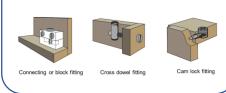
Mouldings are decorative timber components with a shaped profile

### **Wood Fixing and Components**

Screws and nails Dowel rods Hinges



#### **Knock down fittings**



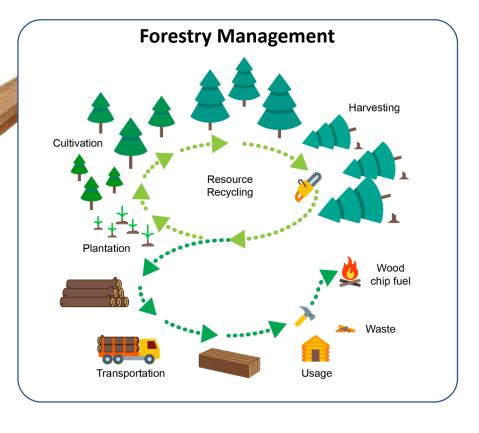
# **Wood Joints**

#### Lamination



#### **Bending**

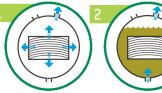
Solid wood can be bent into various shapes by increasing its moisture content



# **Using Manufactured Boards**

Advantages	Disadvantages
Available in large sheets with few faults or defects	Adhesives used in manufacture can be hazardous when inhaled
Aesthetic flaws like knots can be eliminated, boards require very little finishing	Adhesives used in manufacture can also blunt tools quickly
Made of wood that might otherwise go to landfill	Many traditional woodworking joints cannot be used and the edges are hard to finish
Available in a vast range of surface finishes	Boards are prone to absorbing moisture

## **Tanalising**



treatment vessel. Initial vacuum applied and the timber cells are evacuated of air.



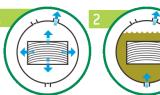
Hydraulic pressure applied, forcing the preservative deep into the structure of the timber.



Final vacuum extracts excess preservative solution, which is pumped back to storage

Low pressure inside timber draws in surface solution when vented to atmosphere. Treated timber is left to dry.





Timber loaded into Vacuum held.

Cylinder flooded under vacuum with next generation TANALITH wood preservative (plus TANATONE if required).